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PROCESS FOR TIGHTENING SCREW JOINTS

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M GILES, G HANSSON, J STRÖMBECK - No.: WO/198/047665, 1988 - freepatentsonline.com ... low speed at the beginning of the pretension step is ... 6 shows schematically a power tool with an operation ... The screw joint tightening process illustrated in Fig ...

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Method for quality assurance of screw joint tightening

OG Carlin, BL Hellmark - US Patent App. 107563-905, 2004 - Google Patents ... screw joint tightening process by controlling the power tool in accordance with said chosen tightening strategy and alming at said needed pretension condition ... All 6 versions

Method for self-programming a power nutrunner control system during initial tightening ...

CSS Blow - US Patent 5.539,803, 2003 - Google Patents ... processes on the same type of screw joint will be ... torque target MPT2, and completing the tightening process at a ... speed up to the desired final pretension level ...

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